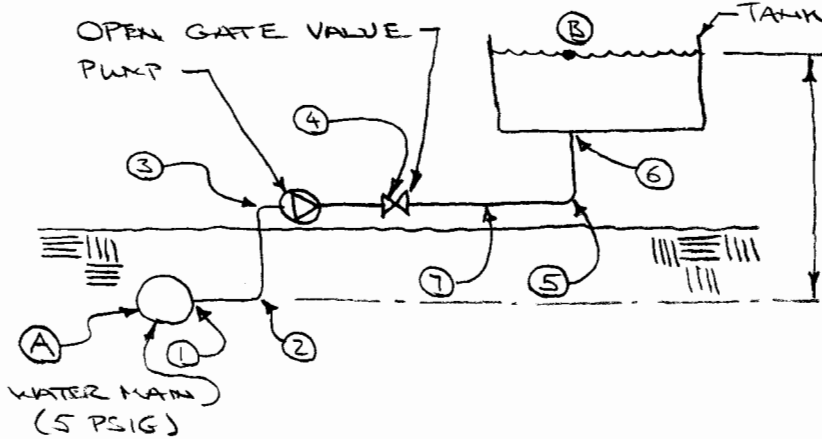


# FLUIDS II - CLASS III (THE REAL WORLD WAY)

DESIGN A SYSTEM TO DELIVER 15 USGPM (US GALLONS/MINUTE) TO AN OPEN TANK 3000 FT. FROM A WATER MAIN. WATER MAIN PRESSURE IS 5 PSIG. THE PIPE MUST RISE 47 FT. TO ENTER THE TANK. MAKE IT WORK!

① PHYSICALLY LAYOUT THE SYSTEM.



PIPE LENGTH = 3000 FT.  
 PIPE SIZE = ?  
 PUMP SIZE = ?  
 PIPE MATERIAL = ?  
 FLOWRATE : 15 USGPM.

② SELECT PIPE MATERIAL : UNDERGROUND AND ABOVE GROUND SERVICE  
 CHOOSE : COPPER, TYPE K.

③ SELECT PIPE SIZE :

RECOMMENDED FLOW VELOCITY : 2.0 TO 8.5 FT/S (T 6.3)  
 USE 4 FT/S

RECALL :  $Q = VA$  SO  $A = Q/V$   
 $Q = 15 \text{ USGPM} \times \frac{1}{449} \text{ USGPM}/\text{ft}^3/\text{s} = 3.34 \times 10^{-2} \text{ ft}^3/\text{s}$   
 SO  $A = Q/V = \frac{3.34 \times 10^{-2}}{4} = 8.35 \times 10^{-3} \text{ ft}^2$

FROM APPENDIX H : SELECT 1/4" NOMINAL SIZE ( $A = 8.454 \times 10^{-3} \text{ ft}^2$ )

ACTUAL  $V = Q/A = \frac{3.34 \times 10^{-2}}{8.454 \times 10^{-3}} = 3.95 \text{ FT/S}$  O.K.

④ DETERMINE LOSSES :

$$N_R = \frac{VD\rho}{\mu} = \frac{3.95(0.1037)(1.94)}{3.23 \times 10^{-5}}$$

$$= 2.46 \times 10^4$$

$$\frac{D}{\epsilon} = \frac{0.1037}{5 \times 10^{-6}} = 20,740$$

∴  $f = 0.024$

PIPE:

$A = 8.454 \times 10^{-3} \text{ FT}^2$   
 $ID = 0.1037 \text{ FT}$   
 $\epsilon = 5 \times 10^{-6} \text{ FT (T 9.1)}$

FLUID:

$\gamma = 62.4 \text{ lb}/\text{ft}^3$   
 $\rho = 1.94 \text{ SLUGS}/\text{ft}^3$   
 $\mu = 3.23 \times 10^{-5} \text{ lb-s}/\text{ft}^2$  ①

FITTING AND PIPE LOSSES :

$$h_1 = K_L \left( \frac{V^2}{2g} \right) = 0.5 \left( \frac{3.95^2}{2 \times 32.2} \right) = 0.121$$

$$h_2 = f \left( \frac{L}{D} \right) \left( \frac{V^2}{2g} \right) = 0.024 (30) \left( \frac{3.95^2}{2 \times 32.2} \right) = 0.174 \quad (\text{for } 90^\circ \text{ standard elbow, Table 10-4})$$

$$h_3 = h_2 = 0.174$$

$$h_4 = f \left( \frac{L}{D} \right) \left( \frac{V^2}{2g} \right) = (0.024) (13) \left( \frac{3.95^2}{2 \times 32.2} \right) = 0.076$$

$$h_5 = h_2 = 0.174$$

$$h_6 = K_L \left( \frac{V^2}{2g} \right) = 1.0 \left( \frac{3.95^2}{2 \times 32.2} \right) = 0.242 \quad (\text{Exit Loss, Fig 10-3})$$

$$h_7 = f \left( \frac{L}{D} \right) \left( \frac{V^2}{2g} \right) = (0.024) \left( \frac{3000}{0.1037} \right) \left( \frac{3.95^2}{2 \times 32.2} \right) = 168.2$$

$$h_L = \sum h_L = \text{-----} \rightarrow 169.2 \text{ FT.}$$

⑤ DETERMINE  $h_A$  :

$$\text{RECALL } \frac{P_A - P_B}{\gamma} + (z_A - z_B) + \frac{V_A^2 - V_B^2}{2g} + h_A - h_R - h_L = 0$$

$$\text{LIMITS : } P_A = 5 \text{ PSIG} = 720 \text{ PSF}, \quad z_A = 0, \quad V_A = 0$$

$$P_B = 0 \text{ PSF}, \quad z_B = 47 \text{ FT}, \quad V_B = 0$$

$$h_A = ?, \quad h_R = 0, \quad h_L = 169.2 \text{ FT.}$$

$$\text{SO } h_A = - \left[ \frac{(P_A - P_B)}{\gamma} + (z_A - z_B) + \frac{(V_A^2 - V_B^2)}{2g} - \cancel{h_R} - h_L \right]$$

$$= - \left[ \frac{(720 - 0)}{62.4} + (0 - 47) - 169.2 \right]$$

$$= 204.7 \text{ FT. } (= 62.4 \text{ m}) \quad \text{ALSO } \dot{Q} = 15 \text{ US GPM } (= 0.946 \frac{\text{L}}{\text{s}})$$

⑥ DETERMINE PUMP POWER :

$$\text{RECALL : } P_A = h_A \gamma Q$$

$$= 204.7 (62.4) (3.34 \times 10^{-2})$$

$$= 426.6 \text{ FT-} \cancel{\text{lb}}/\text{s}$$

$$= 0.776 \text{ HP}$$

AT 50% EFFICIENCY THE ACTUAL PUMP REQUIRED IS :

$$\text{HP OF PUMP} = \frac{P_A}{\eta} = \frac{0.776}{0.5} = 1.56 \text{ HP}$$

CHOOSE A 2 HP PUMP, MOTOR